

ABOUT US...

We are Manufacturer and Export House. V4 Garments is situated 10Kms from the center of Coimbatore, India. We specialize in manufacturing high Quality Men's, Women's and Kids wear in the Woven Fabric Category.

We are well equipped to meet the requirements of overseas clients. Our professional approach towards business makes us very easy to work with and foster our business relationship with our clients. You will be pleased to be associated with us.

PRODUCT RANGE

We have an impressive product range in the woven garments sector. We are capable of manufacturing quality garments over a wide range of style such as Shirts - Formal / Casuals & Flannels, Walk Shorts, Board Shorts, Boxer Shorts, Cargo Shorts, Formal Pants, Cargo pants, Flannel Pants, Flannel Pyjamas sets, Denim Shirts / Pants / Jackets for mens, womens & kids.

INFRASTRUCTURE

Production Floor

We have production units situated in Coimbatore (India) equipped with latest machinery manitained by well trained technical personnel. We have technical experts who help implement the quality standards in our Merchandise (e.g., AQL Levels)

Fabric Testing

We use accredited Testing Machinery and Experts for Fabric Package Testing and Garment Testing.

Inventory House

All raw materials is checked for quality and guarantee and stored in the Inventory House. Presently, inventory handling is fully computerized inventory.

Pattern Making

Is manual & equipped with professional personnel having vast experience in Pattern Making.

Production Capacity per month

Shirts - 40 K pcs Pant - 30 K pcs Shorts - 50 K pcs Boxer shorts - 1,00,000 pcs

Raw Material Purchasing and Planning

Ordering & Purchasing Procedure:

: Sample is sent to the buyer for approval, Once approved, order is placed with the supplier, Computerised P/O Bill of Materials is made. All receipts & issues are presently computer maintained.

How does Purchasing know what trim to order

: By Internal Bill of Materials

Tracking System and Procedure

: Trims are checked and then issued to the factory.

Stack and Warehouse Procedure

: Raw Materials are checked based on AQL and then issued to

Pre- Production / Sample making / Pilot run

Grading Equipment

: Presently Manual Grading is done. Working to implement on GGT Accumark.

Who does final measurements on samples

: Sampling Q.C, and then reviewed by the concerned merchant for all specification.

Pre- Cutting

Grading Equipment

How are Orders Released

How Often the Cut schedule is changed or updated

What is the process for urgent change to Cut

Condition for Cutting Room

Marker & Spreading Machinery

Safety Precautions / Procedures

Cut - Work Handling

: Presently Manual Grading is done. Working to implement on GGT Accumark.

: Authorized by Production Manager

: Sometimes (I out of IO)

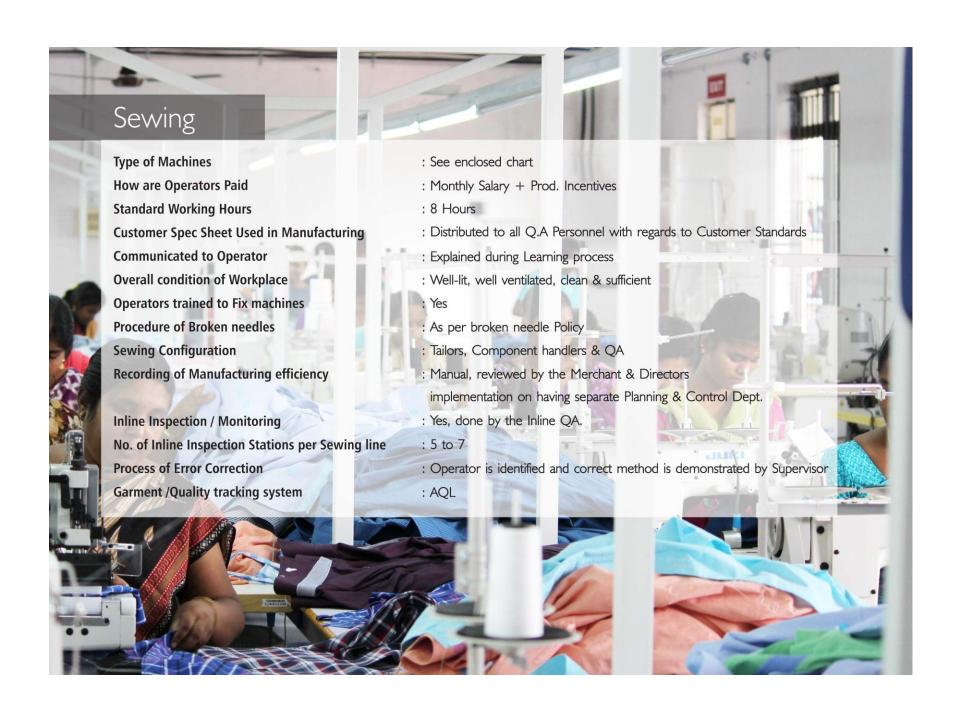
: Cut Order is updated, Ratio is re-distributed. Cut plan is made.

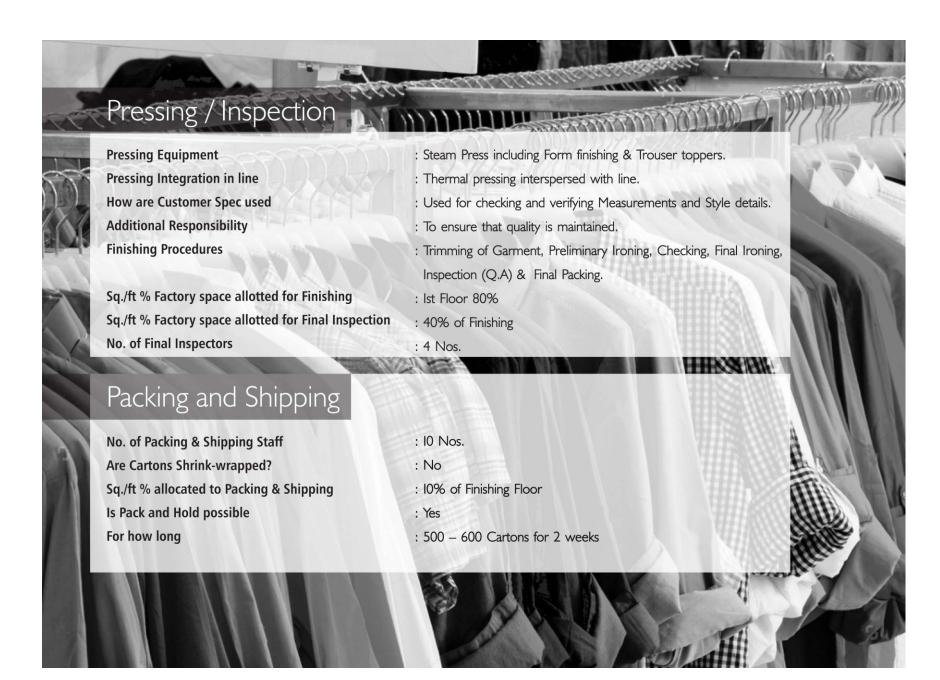
: Well ventilated, well-lit. Good condition.

: Manual Spreading

: Steel Mesh Gloves used for Cutting.

: Cut parts are numbered, tagged and stored in a Polybag in bundles of 10.







QUALITY ASSURANCE

Led by experienced technicians and dedicated QA teams.

Comprehensive Quality Manual, basis for fabric, trim, pre-production, production control.

Pre-production Quality Assurance:

Includes feasibility/risk evaluation of new products, planning for folders/ work aids/special training needs, managing pre run, sealed samples, style launch meeting and first bundle approval.

Production Quality Assurance:

Audit of fabric and trims, process control; in line and end of line audits, AQL audits.

Quality Bonus system.

Yearly Quality Strategic session.

CREDIBILITY

- Uncompromise in quality.
- Customer satisfaction by Personal Supervision at all stages of Garment Manufacturing.
- Meeting deliver schedules and Quality requirement.

COMMITMENT

- Meeting the Needs & Expectations of
- the customer
 Building a Professional Organization with Good Communication
- Promoting Team Work, Human Values & Ethics and adapting transparent and fair practices

EXPERTISE

■ Trousers / Shorts / Shirts



- I JUKI SINGLE NEEDLE LOCK STITCH MACHINE COMPLETE SET
- 2 JUKI DIRECT DRIVE, SINGLE NEEDLE LOCK STITCH MACHINE WITH UNDERBED THREAD TRIMMER
- 3 JUKI DOUBLE NEEDLE LOCK STITCH MACHINE COMPLETE SET
- 4 JUKI DOUBLE NEEDLE LOCK STITCH MACHINE COMPLETE SET WITH SPLIT NEEDLE BAR
- 5 JUKI DOUBLE CHAIN STITCH MACHINE COMPLETE SET
- 6 JUKI SINGLE NEEDLE LOCK STITCH MACHINE COMPLETE SET WITH VERTICAL EDGE TRIMMER
- 7 JUKI 4 THREAD OVERLOCK MACHINE COMPLETE SET
- 8 JUKI 5 THREAD OVERLOCK MACHINE COMPLETE SET
- 9 JUKI 6 THREAD OVERLOCK MACHINE COMPLETE SET
- 10 JUKI FLATBED FLATLOCK MACHINE COMPLETE SET
- II JUKI COMPUTER CONTROLLED BAR TACKING MACHINE COMPLETE SET
- 12 JUKI COMPUTER CONTROLLED BUTTON SEWING MACHINE COMPLETE SET
- 13 JUKI COMPUTER CONTROLLED BUTTON HOLING MACHINE COMPLETE SET
- 14 JUKI FEED OFF THE ARM MACHINE COMPLETE SET
- 15 HASHIMA CONVEYOR TYPE FUSING PRESS MACHINE COMPLETE SE SET
- 16 DUERKOPP ADLER POCKET WELTING MACHINE COMPLETE SET
- 17 DUERKOPP ADLER EYELET BUTTON HOLING MACHINE COMPLETE SET
- 18 KANSAI MULTINEEDLE (12) CHAIN STITCH MACHINE
- 19 PORTABLE MINI BOILER 12KW (III PHASE, 400V)
- 20 VACCUM TABLE WITH SUCTION & BLOWING SYSTEM FITTED WITH NOSE PIPE AND ANTENNA
- 21 ELECTRIC STEAM PRESS IRON WITH SOLENOID VALVE & TEFLON SHOE
- 22 AUTO CLEANING MACHINE
- 23 SEMI AUTOMATIC STRAPPING MACHINE
- 24 DOUBLE NEEDLE CHAIN STITCH MACHINE
- 25 BAND KNIFE CUTTING MACHINE WITH AIR FLOAT 100 MM X 1500 MM

OUR FACTORY





























CLASSIC@POLO BIAGGIO mini rodini





